MRC Global™

SALEM TUBE / TUBACEX GROUP	**Qualification Test Record NORSOK M-650 Edition 4**	QTR. No.: 003 Rev. No.: 11

Manufacturer name/address/ Web page:	*Salem Tube Inc. 485 Nickel Street, Greenville, PA 16125* *www.salemtube.com*	
Reference standard	Norsok M-650 Edition 4	
Material designation and MDS No.:	ASTM A789 - S32750; M630 Edition 7 MDS D58 Rev 6; MDS DT201 Rev A; IOGP MDS ID258	
Manufacturing summary doc. No.:	MS-32750 Dated May 7, 2025	*Rev. No.: 5*
Products and manufacturing process(es):	Seamless Tubes manufactured by cold draw process and solution annealed.	
Mandatory conditions and sub-contractors:	Raw Material Supplier's – Tubacex, Spain or Schoeller Bleckmann, Austria (melted by Tubacex-Aceralava, Spain). Annealing in continuous bright annealing furnace # 2, rapid cooling with hydrogen gas.	
Other information:	Qualification Testing Report – Test Protocol 32750. Heat Treatment verification is carried out twice a year. Verification is not witnessed by qualifying company.	

Tested and Qualified Thickness and Weight

Products and manufacturing process(es):	*Seamless tubes manufactured by cold draw process and solution annealed*				
	Test record No.	*Tested thickness (mm)*	*Qualified thickness (mm)*	*Test piece weight (kg)*	*Qualified weight (kg)*
Cold Drawn Tubing 19.05mm x 1.24mm	Certificate #172399	1.24 mm	1.24 mm	n/a	n/a
Cold Drawn Tubing 19.05mm x 3.175mm	Certificate #172398	3.175 mm	3.175 mm	n/a	n/a

Qualification/acceptance signatures

Manufacturer:	*Prepared by/Date:*	*Checked by/Date:*
SALEM TUBE INC.	*Geoffery Presco* *QA Manager* *June 30, 2025*	*Yogesh Shukla,* *Director of Quality* *June 30, 2025*

Remarks/Special remarks:

1. The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.
2. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.
3. This qualification is executed and accepted by MRC Global as "Qualifying Company" solely for the supply of the above listed products to MRC Global as "Purchaser", and MRC Global assumes no liability for the use of or reliance on this qualification/ acceptance by other purchasers.
4. In accordance with MRC Global internal routines and procedures, the validity of the qualification/acceptance is 1 year from the initial signing of the QTR front sheet, after which the qualification/acceptance is subject to annual verification and renewal.

Qualified/Accepted by *(company name/address):*

MRC Global Norway AS
Gamle Forusveien 53
4033 STAVANGER

Initial approval date: July 9, 2025
Expiry date (annual renewal): July 8, 2026
Signature: