

Petrochemical and Power Generation Industries seriously affected



METAL DUSTING CORROSION

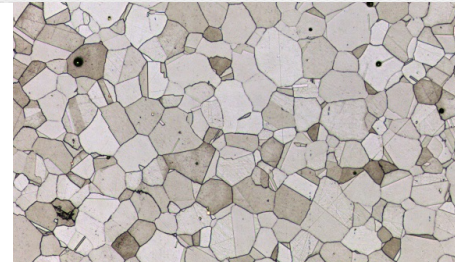
- Potentially carburizing and reducing atmospheres
- Temperature range: usually 450° - 800°C
- Formation of pits or general attack



VDM® ALLOY 699 XA

- Highly metal dusting resistant
- Workability comparable to VDM® Alloy 601
- Creep resistance at least like VDM® Alloy 601
- Good weldability under Argon

Granted DIN Number: 2.4842
Short Name: NiCr 30 Al



CHEMICAL COMPOSITION

	Ni	Cr	Al	Fe	Mn	Si	Ti	Nb	Cu	Zr	C	N	P	S	B
Min.		26.0	1.9								0.005				
Max.	bal	30.0	3.0	2.5	0.50	0.50	0.60	0.50	0.50	0.10	0.10	0.05	0.02	0.01	0.008

MECHANICAL PROPERTIES

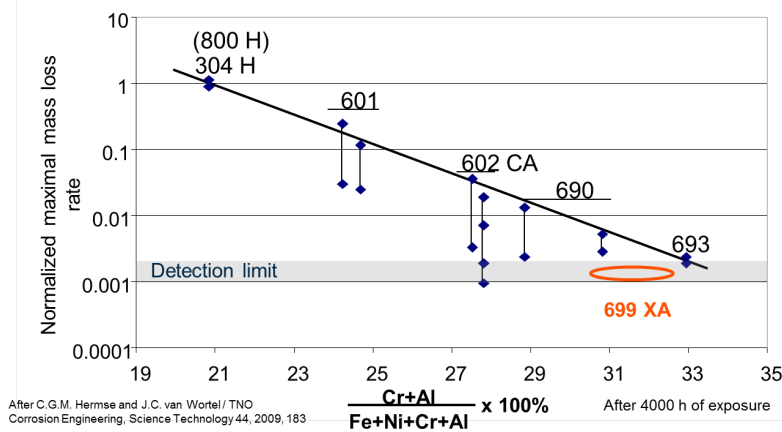
Preliminary values

T in °C	20°C
KV ₂ in J	≥ 70

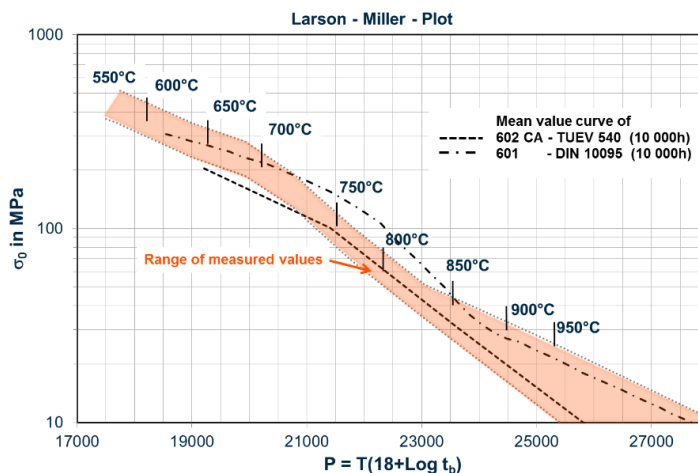
T in °C	20	100	200	300	400	500	600	700
R _{p0.2} in MPa	240	210	180	160	150	143	137	120
R _m in MPa	610							
A in %	40							

METAL DUSTING RESISTANCE

37% CO, 9% H₂O, 7% CO₂, 46% H₂, a_c=163, p(O₂)= 2.5*10⁻²⁷bar at 600°C, 20 bar



CREEP RESISTANCE



PRODUCT FORMS



ASME AND TUEV APPROVALS IN PROGRESS